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Product Specification

4-6mm Chopped Red Chillies

Date: 21st September 2011

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PACK SIZE 1 x 10kg

ORIGIN: China / Peru

GENERAL The product shall be prepared from fresh sound raw material that is free from all toxic residues and taints. The final product shall comply with all current U.K. and E.C. Food Legislation.

INGREDIENTS Red Chillies 100% Declare as: Red Chillies
(*Capsicum solinacaceae*)

PROCESSING The chillies are delivered and held in chill store at 2°C until required for processing. During processing the peppers are de-stemmed, inspected, washed, chopped, washed, scalded, cooled in chlorinated water, inspected, frozen (-18°C or below) and stored in bulk at -23°C or below.

PACKING During packing the chillies are inspected before weighing and filling into blue poly lined cartons. The cartons are Best Before and Production date coded, check weighed, metal detected, palletised and stretch-wrapped before being returned to store at -23°C to await despatch to the UK at -18°C.

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QUALITY CONTROL Checks are carried out on the following: -

- Processing: - Raw material
 Final Product
 Temperature
- Packing: - Metal detection
 Check weighing
 Final product physical defect levels
 Organolepsis
 Case quantity
 Case sealing
 Case coding and print quality

DEFECT TOLERANCES Product shall be checked at least hourly against the following tolerances for defects: -

<u>Per 1000g</u>	<u>Target</u>
Clumps	15% w/w
Foreign Material	Nil
EVM (excluding seeds)	0
Pencil Scarring	2%
Wrinkle Skin	2
Colour Variants / Overripe	2% w/w
Over/Undersize <2 or >8mm	10% w/w

DEFINITIONS OF DEFECTS

Clumps

These are where three or more chopped chillies are frozen together which cannot be readily separated without causing damage to the chopped chillies.

Foreign Material

This includes any material not derived from the chilli plant or defined as EVM, such as insects, pieces of insects, wood, glass, stones, metal, sand, grit, plastic or any other material which will render the product unacceptable.

Extraneous Vegetable Matter (EVM)

Vegetable material derived from the pepper plant other than the chilli flesh e.g. pieces of core, leaf etc. Vegetable material not from the pepper plant will be counted as Foreign material.

Pencil Scarring

These are thin blemishes caused by scarring on the skin of the chilli which resemble a thin pencil line.

Wrinkle Skin

Wrinkling of the chilli skin caused by overmaturity.

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Colour Variants / Override

This includes chopped chillies that are not consistent in colour with the rest of the sample.

Oversize

These are chopped chillies that are greater than 8mm in thickness.

Undersize

These are chopped chillies that are less than 2mm in thickness.

ORGANOLEPSIS**COLOUR**

Fairly bright red but may be slightly non-uniform.

FLAVOUR

Have a heat/pungency rate of 3500-5000 SCU's

TEXTURE

Fairly uniform, flesh may be slightly soft, skins may be slightly tough.



Average sample

MICROBIOLOGICAL

Organism	Target	Maximum
T V C @ 30°C	1 x 10 ⁴	5 x 10 ⁵
Total Coliforms	1 x 10 ²	2 x 10 ²
E. coli	Nil	2 x 10 ¹
Yeasts & Moulds	1 x 10 ²	5 x 10 ²
Salmonella	Absent in 25g	Absent in 25g
Listeria Sp.	Absent in 25g	1 x 10 ²

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ANALYTICAL

N/A – unblanched material

WEIGHT CONTROL

The product shall be packed to minimum weight.

METAL DETECTION

All cartons shall be passed through a metal detector. The system shall be tested at least hourly using 3.5mm ferrous and non-ferrous, 4.5mm stainless steel test pieces.

CODING

Best Before End shall be twenty four months following the month of packing e.g. if packed in May 2008 then BEST BEFORE END MAY 2010.

Production / Traceability Code Four figure International date code (Year number, Day number) plus factory identification code and shift code e.g. product packed 1 January 2007 = **7001**.

CARTON LINERS

Dark blue food grade polythene liner of a **minimum** thickness of 45µm.

CARTONS

Corrugated fibreboard of glued construction, no metal staples to be used. Shall be sealed using dark blue adhesive tape.

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NUTRITIONAL INFORMATION

This data conforms to the requirements of EC Council Directive 90/496/EEC

100g of uncooked red chilli typically contains: -

Parameter	Value / 100g	Methodology
Energy - kcal	26	McCance & Widdowson 5th Edition
Energy - kJ	109	McCance & Widdowson 5th Edition
Moisture	86.4g	McCance & Widdowson 5th Edition
Carbohydrate	4.2g	McCance & Widdowson 5th Edition
- as sugars	4.2g	McCance & Widdowson 5th Edition
- as polyols	0.0g	McCance & Widdowson 5th Edition
- as starch	0.0g	McCance & Widdowson 5th Edition
Fat	1.3g	McCance & Widdowson 5th Edition
- as saturates	0.1g	McCance & Widdowson 5th Edition
- as mono unsaturates	0.0g	McCance & Widdowson 5th Edition
- as poly unsaturates	0.2g	McCance & Widdowson 5th Edition
Protein	1.8g	McCance & Widdowson 5th Edition
Fibre	1.5g	McCance & Widdowson 5th Edition
Sodium	12mg	McCance & Widdowson 5th Edition
Cholesterol	0.0mg	McCance & Widdowson 5th Edition
Vitamin A	952µg	McCance & Widdowson 5th Edition
Vitamin B6	0.51mg	McCance & Widdowson 5th Edition
Vitamin B12	0.0mg	McCance & Widdowson 5th Edition
Vitamin C	143mg	McCance & Widdowson 5th Edition
Vitamin D	0.0µg	McCance & Widdowson 5th Edition
Vitamin E	0.00mg	McCance & Widdowson 5th Edition
Thiamin	0.07mg	McCance & Widdowson 5th Edition
Riboflavin	0.09mg	McCance & Widdowson 5th Edition
Niacin	1.2mg	McCance & Widdowson 5th Edition
Folic Acid	23µg	McCance & Widdowson 5th Edition
Biotin	0.0µg	McCance & Widdowson 5th Edition
Pantothenic Acid	0.20mg	McCance & Widdowson 5th Edition
Calcium	14mg	McCance & Widdowson 5th Edition
Phosphorus	43mg	McCance & Widdowson 5th Edition
Iron	1.0mg	McCance & Widdowson 5th Edition
Magnesium	23mg	McCance & Widdowson 5th Edition
Zinc	0.3mg	McCance & Widdowson 5th Edition
Iodine	0.0µg	McCance & Widdowson 5th Edition
Potassium	322mg	McCance & Widdowson 5th Edition

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GMO DECLARATION

Does the product, or any of its ingredients contain any genetically modified material (whether viable or not)? YES / NO

Is the product or any of its ingredients not substantially equivalent as a consequence of the use of genetic modification? YES / NO

Is the product or any of its ingredients produced from, but not containing any genetically modified material? YES / NO

Have genetically modified organisms been used as processing aids or additives used in connection with the production of the food or any of its ingredients? YES / NO

Have genetically modified organisms been used to produce processing aids or additives but where such genetically modified organisms are not present in the processing aid as used in connection with the production of the food or any of its ingredients? YES / NO

Name: Alan Gosling Job Title: Technical Consultant

Signature:  Date: 21st September 2011

IRRADIATION POLICY

I confirm that the product supplied by Foodnet Limited under this specification has not undergone any irradiation treatment or process. I further confirm that no ingredient or processing aid used in conjunction with this product has undergone irradiation treatment.

Name: Alan Gosling Job Title: Technical Consultant

Signature:  Date: 21st September 2011

Where any answer is YES, see details below.

Product or Material	Details of Genetic Modification

I confirm I have made any necessary enquiries and obtained relevant written assurances from suppliers to verify the accuracy of the details provided above. I confirm the above data supplied is correct and can be used without reservation to advise customers.

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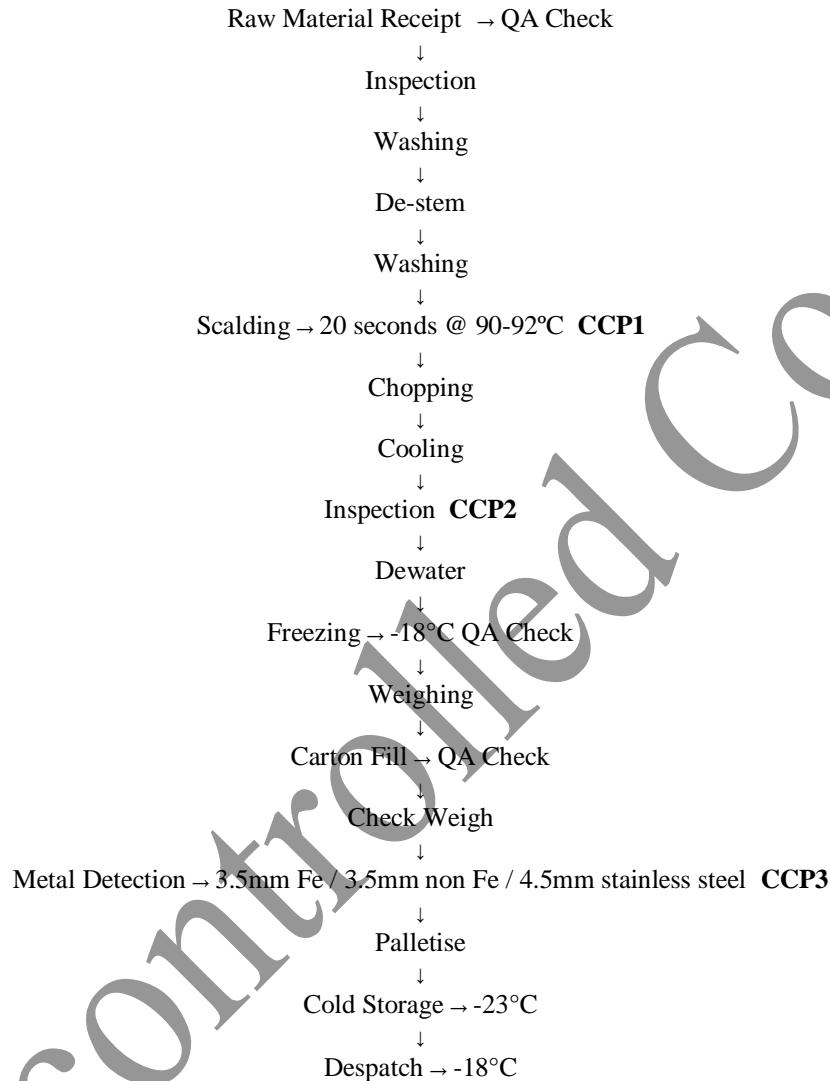
FOOD INTOLERANCE

Food Intolerance Data		
Does the material supplied contain any of the following? (NO) Absent, (YES) Present		
Allergen	NO / YES	Reason for presence if YES
Milk & Milk Derivatives	NO	
Egg & Egg Derivatives	NO	
Animal Products (*)	NO	
Fish/Shellfish/Crustaceans/Molluscs	NO	
Cereals (**)	NO	
Gluten	NO	
Yeast/Yeast Extract	NO	
Soya/Soya Derivatives	NO	
Fruit & Fruit Derivatives	NO	
Beef & Beef Products	NO	
Pork & Pork Products	NO	
Lamb & Lamb Products	NO	
Poultry & Poultry Products	NO	
Legumes	NO	
Peanuts	NO	
Sulphite >10ppm	NO	
MSG	NO	
BHA / BHT	NO	
Benzoates	NO	
Glutamates	NO	
Azo & Coal Tar Dyes	NO	
Added Colour	NO	
Added Flavour	NO	
Preservatives	NO	
Antioxidants	NO	
Added Salt	NO	
Nuts/Nut Oils	NO	
Caffeine	NO	
Sesame Products	NO	
Garlic	NO	
Poppy Seeds	NO	
Mustard	NO	
Lupins	NO	
*Including any product derived from slaughtered animals, e.g. gelatine, rennet		
**Including wheat, corn, barley, rye, oats, etc.		
Is the material suitable for:		
Vegetarians?	Y / N	
Vegans?	Y / N	
Kosher?	Y / N	
Halal?	Y / N	
Organic?	Y / N	

FOOD ADDITIVES

E. Number	Name	In Which Ingredient	Function in Ingredient	Function in Final Product	% In Final Product
None					

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PROCESS INFORMATION**PROCESS FLOW CHART****CHOPPED CHILLIES****CRITICAL CONTROL POINTS:**

to include time / temperature / frequency / target and sensitivity of all process steps.

CCP Number	Process Step	Controls in place
CCP1	Effective scalding to minimise microbiological loading. Half hourly checks.	Continuous chart recoding of temperature and guaiacol test for adequate blanching.
CCP2	Inspection of the product. Continuous control	To remove foreign material via manual inspection.
CCP3	Metal detector efficiency. Hourly checks.	Testing of detector using certified test pieces of 3.5mm Ferrous and non-Ferrous, 4.5mm stainless steel.

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COSHH Data For Frozen Vegetables

Treat as you would any frozen material i.e. if engaged in prolonged handling of the vegetables wear gloves.

Care should be used when lifting full cases of frozen vegetables.

There are no other perceived COSHH implications regarding the use of frozen vegetables.

THE CONTENTS OF THIS SPECIFICATION ARE CONFIDENTIAL TO FOODNET LTD AND THE CUSTOMER, AND MAY NOT BE DISCLOSED TO ANY OTHER PARTY.

Signed on behalf of Foodnet Ltd:-

Name: Alan Gosling

Job Title: Technical Consultant

Signature: 

Date: 21st September 2011

Signed on behalf of the Customer:-

Name:

Job Title:

Signature:

Date:

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