



Head Office: The Old Grammar School, 3-7 Market Square, Amersham, Bucks. HP7 0DF
Tel: (44) 1494 434600 Email: foodnettechnical@foodnet.ltd.uk

Technical Specification		
Product: Apple Sliced 10mm (Bramley) IQF	Last Update: 31/01/2023	Product Code: APP007

PACK SIZE 1 x 10Kg;

ORIGIN: Ireland, UK, Poland

GENERAL The product shall be prepared from fresh sound raw material that is free from all toxic residues and taints and shall comply with all current UK/EU Food Legislation. The product is intended to be used as ingredient that is further processed and heat-treated before final consumption (minimum of +75°C for 30 seconds).

INGREDIENTS Apple (Bramley) 100% Declare as: Apple
(*Malus domestica*)

Processing aid: Ascorbic Acid; Citric Acid, salt

PROCESSING Apples are delivered fresh to the factory, each load is quality assurance sampled for foreign material and physical defects. The apples are washed, cored, peeled, diced, inspected, ascorbic/citric acid dipped, and frozen to -18°C or below.

PACKING During packing the sliced apples are inspected before weighing and filling into blue poly lined cartons. The cartons are Best Before and Production date coded, check weighed, metal detected, palletised and stretch-wrapped before being returned to store at -23°C to await despatch to the customer, at -18°C.

DEFECT TOLERANCES

<u>Per 500g</u>	Maximum
Foreign Material	Nil
EVM	1
Pips	3
Peel	10
Core/Septum	6
Minor Blemish/Discolouration	12
Calyx/Stalk	3

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DEFINITIONS OF DEFECTS

Foreign Material

This includes any material other than that derived from the apple tree or defined as EVM, such as insects, pieces of insects, wood, glass, stones, metal, paint, grease, oil, foreign vegetable material or any other material which would render the product unacceptable.

EVM

These are pieces of leaf from the apple tree or units with the skin on it.

Pips

These are apple pips.

Core/Septum

This refers to the apple core and the fibrous septum.

Minor Blemish/ Discolouration

Any slice exhibiting a mark or brown discolouration.

Calyx/Stalk

These are sepals of the apple blossom that remains on the apple or stalk material.

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ORGANOLEPSIS (Carried out on a thawed sample.)

COLOUR Clean white, slightly translucent being typical of the product.

FLAVOUR Characteristic of the variety, free from taints.

TEXTURE On thawing the product is slightly soft, with minimal juice.



Average sample

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MICROBIOLOGICAL

Organism	Target	Maximum
<i>TVC @ 30°C</i>	1×10^5	1×10^6
<i>Total Coliforms</i>	1×10^3	5×10^3
<i>E. coli</i>	Nil	1×10^2
<i>Listeria mono</i>	Absent in 25g	1×10^2
<i>Salmonella</i>	Absent in 25g	Absent in 25g

ANALYTICAL N/A

WEIGHT CONTROL The product shall be packed to minimum weight.

METAL DETECTION All cartons shall be passed through a metal detector. The system shall be tested at least every 2 hours using ferrous, non-ferrous and stainless-steel test pieces.

BEST BEFORE DATE The product shall be twenty-four months following the month of packing. Minimum BB date on delivery: 6 months.

TRACEABILITY INFO Production date or Lot number printed on the label as well as customer order number and/or delivery date.

STORAGE CONDITIONS Keep frozen at below -18°C at all times.

CARTON LINERS Blue food grade polythene liner of a minimum thickness of $30\mu\text{m}$.

CARTONS Corrugated fibreboard of glued construction, no metal staples to be used. Shall be sealed using blue adhesive tape.

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NUTRITIONAL INFORMATION

This data conforms to the requirements of EC Council Directive 90/496/EEC

100g of uncooked apple typically contains: -

Parameter	Value / 100g	Methodology
Energy - kcal	51	McCance & Widdowson 6 th Edition
Energy - kJ	216	McCance & Widdowson 6 th Edition
Moisture	85.4g	McCance & Widdowson 6 th Edition
Carbohydrate	11.2g	McCance & Widdowson 6 th Edition
- as sugars	11.2g	McCance & Widdowson 6 th Edition
- as polyols	0.0g	McCance & Widdowson 6 th Edition
- as starch	0.0g	McCance & Widdowson 6 th Edition
Fat	0.1g	McCance & Widdowson 6 th Edition
- as saturates	Trace	McCance & Widdowson 6 th Edition
- as mono unsaturates	0.0g	McCance & Widdowson 6 th Edition
- as poly unsaturates	Trace	McCance & Widdowson 6 th Edition
Protein	0.4g	McCance & Widdowson 6 th Edition
Fibre	2.4g	McCance & Widdowson 6 th Edition
Sodium	3mg	McCance & Widdowson 6 th Edition
Vitamin A	18µg	McCance & Widdowson 6 th Edition
Vitamin B6	0.06mg	McCance & Widdowson 6 th Edition
Vitamin B12	0.0mg	McCance & Widdowson 6 th Edition
Vitamin C	6mg	McCance & Widdowson 6 th Edition
Vitamin D	0.0µg	McCance & Widdowson 6 th Edition
Vitamin E	0.59mg	McCance & Widdowson 6 th Edition
Thiamin	0.03mg	McCance & Widdowson 6 th Edition
Riboflavin	0.02mg	McCance & Widdowson 6 th Edition
Niacin	0.01mg	McCance & Widdowson 6 th Edition
Folic Acid	1.0µg	McCance & Widdowson 6 th Edition
Biotin	1.2µg	McCance & Widdowson 6 th Edition
Pantothenic Acid	0.0mg	McCance & Widdowson 6 th Edition
Calcium	4mg	McCance & Widdowson 6 th Edition
Phosphorus	11mg	McCance & Widdowson 6 th Edition
Iron	0.1mg	McCance & Widdowson 6 th Edition
Magnesium	5mg	McCance & Widdowson 6 th Edition
Zinc	0.1mg	McCance & Widdowson 6 th Edition
Iodine	0.0µg	McCance & Widdowson 6 th Edition
Potassium	120mg	McCance & Widdowson 6 th Edition

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GMO DECLARATION

I confirm that this product is not genetically modified or produced from genetically modified organisms. No genetically modified organisms have been used as processing aids or additives. This product does not require specific GM labelling as per Regulation (EC) 1829/2003.

Name: Gianluca Oberto

Job Title: Technical Manager

Signature: 


Date: 31st January 2023

IRRADIATION POLICY

I confirm that the product supplied by Foodnet Limited under this specification has not undergone any irradiation treatment or process. I further confirm that no ingredient or processing aid used in conjunction with this product has undergone irradiation treatment.

Name: Gianluca Oberto

Job Title: Technical Manager

Signature: 

Date: 31st January 2023

COSHH Data

Treat as you would any frozen material i.e. if engaged in prolonged handling of the fruit wear gloves.

Care should be used when lifting full cases of frozen fruits.

There are no other perceived COSHH implications regarding the use of frozen fruits.

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FOOD INTOLERANCE

Food Intolerance Data				
Does the material supplied contain any of the following? (NO) Absent, (YES) Present				
Allergen	NO / YES		Reason for presence if YES	
Milk & Milk Derivatives	NO			
Egg & Egg Derivatives	NO			
Animal Products (*)	NO			
Fish/Shellfish/Crustations/Molluscs	NO			
Cereals (**)	NO			
Gluten	NO			
Yeast/Yeast Extract	NO			
Soya/Soya Derivatives	NO			
Fruit & Fruit Derivatives	YES		100% Apple	
Beef & Beef Products	NO			
Pork & Pork Products	NO			
Lamb & Lamb Products	NO			
Poultry & Poultry Products	NO			
Legumes	NO			
Peanuts	NO			
Sulphite >10ppm	NO			
MSG	NO			
BHA / BHT	NO			
Benzoates	NO			
Glutamates	NO			
Azo & Coal Tar Dyes	NO			
Added Colour	NO			
Added Flavour	NO			
Preservatives	NO			
Antioxidants	NO			
Added Salt	NO			
Nuts/Nut Oils	NO			
Caffeine	NO			
Sesame Products	NO			
Garlic	NO			
Poppy Seeds	NO			
Mustard	NO			
Celery/Celериac	NO			
Lupins	NO			
*Including any product derived from slaughtered animals, e.g. gelatine, rennet				
**Including wheat, corn, barley, rye, oats, etc.				
<u>Please be aware the manufacturing sites we supply this item from may handle allergens in production. Procedures are in place to prevent cross-contamination.</u>				
Is this product Suitable for:				
Vegans	Yes (Not certified)	Vegetarians	Yes	Organic No
Halal	Yes (Not certified)	Kosher	Yes (Not certified)	

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FOOD ADDITIVES


E. Number	Name	In Which Ingredient	Function in Ingredient	Function in Final Product	% In Final Product
E300	Ascorbic Acid	Apple	antioxidant	antioxidant	0.005
E330	Citric Acid	Apple	Antioxidant Enhancer	Antioxidant Enhancer	0.005
n/a	Sodium chloride	apple	Antioxidant Enhancer	Antioxidant Enhancer	0.005

THE CONTENTS OF THIS SPECIFICATION ARE CONFIDENTIAL TO FOODNET LTD AND THE CUSTOMER, AND MAY NOT BE DISCLOSED TO ANY OTHER PARTY.

Signed on behalf of Foodnet Ltd:

Name: Gianluca Oberto

Job Title: Technical Manager

Signature: 

Date: 31st January 2023

Signed on behalf of the Customer:

Name:

Job Title:

Signature:

Date:

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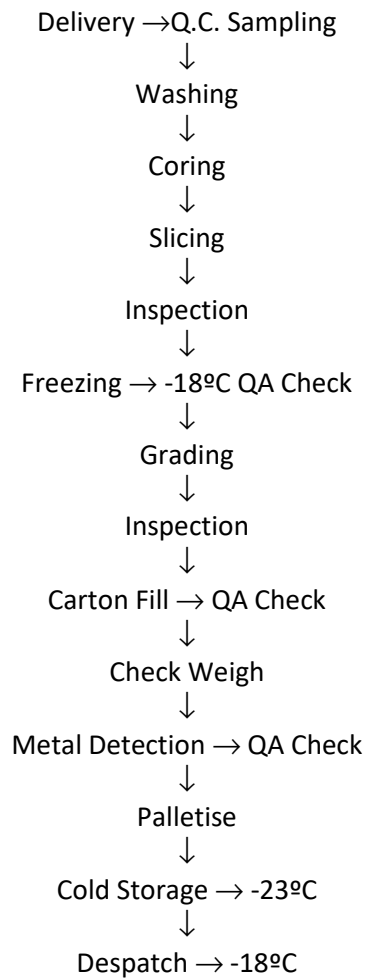
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PROCESS INFORMATION

PROCESS FLOW CHART*

*Note: this is a generic flow chart which does not refer to any specific production site.

SLICED APPLE



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Issues & Amendments

Issue N°	Amend. N°	Date	Amendments	Compiled by
1	1	01/02/2016	New entry	G. Oberto
2	1	01/05/2017	Defect tolerances – minimum ref samples; Reviewed BB and Traceability info. Added Storage Conditions. Reviewed Food Intolerance table, Flow Chart and Amendment table.	G. Oberto
3	1	31/01/2020	3 Year revision – general revision	G. Oberto
4	1	31/01/2023	3 Year revision – general revision	F. Soares

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