



Head Office: The Old Grammar School, 3-7 Market Square, Amersham, Bucks. HP7 ODF
Tel: (44) 1494 434600 Email: foodnettechnical@foodnet.ltd.uk

Technical Specification

Product: Yellow Split Peas IQF	Last Update: 31/01/2026	Product Code: PEA009
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PACK SIZE 1 x 10kg; 1 x 20kg;

ORIGIN: Argentina, Australia, Canada, Ukraine, USA, Turkey

GENERAL The product shall be prepared from fresh sound raw material that is free from all toxic residues and taints and shall comply with all current UK/EU Food Legislation. The product is intended to be used as ingredient that is further processed and heat-treated before final consumption (minimum of +75°C for 30 seconds).

INGREDIENTS Yellow Split Peas 100% Declare as: Peas
(*Pisum sativum*)

PROCESSING Dried peas are delivered to the factory. Each load is sampled and assessed for foreign material, seed size and physical defects. The load is then soaked for 8 hours, cooked, frozen and filled into bulk palletainers. The frozen split peas are sampled and assessed against this specification. The palletainers are then labelled and transferred to the cold store, where they are stored at -18°C until required for packing.

PACKING During packing, the peas are inspected before weighing and filling into blue poly lined cartons. The cartons are Best Before and Production date coded, checkweighed and metal detected, palletised and stretch wrapped before being returned to store at -18°C to await despatch to the UK at -18°C.

DEFECT TOLERANCES

Assessed on 1000g Sample

Foreign Matter	Nil
E.V.M.	1
Damage	20%w/w
Wrinkled Pieces	4
Blemish	20
Colour variant	10

DEFINITIONS OF DEFECTS

Foreign Material

This includes any material not derived from pea plant such as insects, pieces of insects, wood, glass, stones, metal, toxic berries, snails, slugs or any other material which will render the product unacceptable.

Damaged Beans

This includes beans that have damaged.

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Extraneous Vegetable Matter (EVM)

This includes any vegetable matter other than the split pea that is derived from the plant or other harmless vegetable material such as pieces of leaf.

Blemish

This includes units which are blemished through damage by disease or mechanical means or which have blackened, decomposed or discoloured areas where the area affected is at least 2mm in diameter or length either as a single blemish or as an aggregate of blemishes and which is not considered to be a major defect. Single blemishes of less than 2mm shall be ignored.

Colour variants

This refers to any unit which is conspicuously different in colour from the normal colour of the rest of the sample.

Damaged Beans

This includes beans that have damaged.

ORGANOLEPSIS (Carried out on a thawed sample.)

COLOUR

Characteristic yellow colour.

FLAVOUR

Characteristic yellow split pea flavour, no off flavours.

TEXTURE

Smooth and tender.



Average sample

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MICROBIOLOGICAL

Organism	Target	Maximum
<i>TVC @ 30°C</i>	1×10^5	5×10^5
<i>Total Coliforms</i>	1×10^2	1×10^3
<i>E. coli</i>	Nil	1×10^2
<i>Listeria mono</i>	Absent in 25g	1×10^2
<i>Salmonella</i>	Absent in 25g	Absent in 25g

ANALYTICAL Product shall be blanched to give a negative peroxidase reaction (guaiacol test) between 50 and 60 seconds.

WEIGHT CONTROL The product shall be packed to minimum weight.

METAL DETECTION All cartons shall be passed through a metal detector. The system shall be tested at least every 2 hours using ferrous, non-ferrous and stainless-steel test pieces.

BEST BEFORE DATE The product shall be twenty-four months following the month of packing. Minimum BB date on delivery: 6 months.

TRACEABILITY INFO Production date or Lot number printed on the label as well as customer order number and/or delivery date.

STORAGE CONDITIONS Keep frozen at - 18°C at all times.

CARTON LINERS Blue food grade polythene liner of a minimum thickness of 30µm.

CARTONS Corrugated fibreboard of glued construction, no metal staples to be used. Shall be sealed using blue adhesive tape.

SACKS Blue food grade polythene sack of a minimum thickness of 110µm.

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NUTRITIONAL INFORMATION

This data conforms to the requirements of EC Council Directive 90/496/EEC

100g of uncooked split peas typically contains: -

Parameter	Value / 100g	Methodology
Energy - kcal	69	McCance & Widdowson 6 th Edition
Energy - kJ	291	McCance & Widdowson 6 th Edition
Moisture	78.3g	McCance & Widdowson 6 th Edition
Carbohydrate	9.7g	McCance & Widdowson 6 th Edition
- as sugars	2.7g	McCance & Widdowson 6 th Edition
- as polyols	0.0g	McCance & Widdowson 6 th Edition
- as starch	4.7g	McCance & Widdowson 6 th Edition
Fat	0.9g	McCance & Widdowson 6 th Edition
- as saturates	0.2g	McCance & Widdowson 6 th Edition
- as mono unsaturates	0.1g	McCance & Widdowson 6 th Edition
- as poly unsaturates	0.5g	McCance & Widdowson 6 th Edition
Protein	6.0g	McCance & Widdowson 6 th Edition
Fibre	5.1g	McCance & Widdowson 6 th Edition
Sodium	2.0mg	McCance & Widdowson 6 th Edition
Vitamin A	50.0µg	McCance & Widdowson 6 th Edition
Vitamin B ₆	0.09mg	McCance & Widdowson 6 th Edition
Vitamin B ₁₂	0.0mg	McCance & Widdowson 6 th Edition
Vitamin C	12mg	McCance & Widdowson 6 th Edition
Vitamin D	0.0µg	McCance & Widdowson 6 th Edition
Vitamin E	0.18mg	McCance & Widdowson 6 th Edition
Thiamin	0.26mg	McCance & Widdowson 6 th Edition
Riboflavin	0.09mg	McCance & Widdowson 6 th Edition
Niacin	1.6mg	McCance & Widdowson 6 th Edition
Folic Acid	33.0µg	McCance & Widdowson 6 th Edition
Biotin	0.4µg	McCance & Widdowson 6 th Edition
Pantothenic Acid	0.14mg	McCance & Widdowson 6 th Edition
Calcium	35mg	McCance & Widdowson 6 th Edition
Phosphorus	99mg	McCance & Widdowson 6 th Edition
Iron	1.6mg	McCance & Widdowson 6 th Edition
Magnesium	21mg	McCance & Widdowson 6 th Edition
Zinc	0.7mg	McCance & Widdowson 6 th Edition
Iodine	2.0µg	McCance & Widdowson 6 th Edition
Potassium	150mg	McCance & Widdowson 6 th Edition

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GMO DECLARATION

I confirm that this product is not genetically modified or produced from genetically modified organisms. No genetically modified organisms have been used as processing aids or additives. This product does not require specific GM labelling as per Regulation (EC) 1829/2003.

Name: Gianluca Oberto

Job Title: Technical Manager

Signature: 

Date: 31st January 2026

IRRADIATION POLICY

I confirm that the product supplied by Foodnet Limited under this specification has not undergone any irradiation treatment or process. I further confirm that no ingredient or processing aid used in conjunction with this product has undergone irradiation treatment.

Name: Gianluca Oberto

Job Title: Technical Manager

Signature: 

Date: 31st January 2026

COSHH Data

Treat as you would any frozen material i.e. if engaged in prolonged handling of the fruit wear gloves.

Care should be used when lifting full cases of frozen fruits.

There are no other perceived COSHH implications regarding the use of frozen fruits.

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FOOD INTOLERANCE

Food Intolerance Data				
Does the material supplied contain any of the following? (NO) Absent, (YES) Present				
Allergen	NO / YES	Reason for presence if YES		
Milk & Milk Derivatives	NO			
Egg & Egg Derivatives	NO			
Animal Products (*)	NO			
Fish/Shellfish/Crustaceans/Molluscs	NO			
Cereals (**)	NO			
Gluten	NO			
Yeast/Yeast Extract	NO			
Soya/Soya Derivatives	NO			
Fruit & Fruit Derivatives	NO			
Beef & Beef Products	NO			
Pork & Pork Products	NO			
Lamb & Lamb Products	NO			
Poultry & Poultry Products	NO			
Legumes	YES	Yellow Split Peas 100%		
Peanuts	NO			
Sulphite >10ppm	NO			
MSG	NO			
BHA / BHT	NO			
Benzoates	NO			
Glutamates	NO			
Azo & Coal Tar Dyes	NO			
Added Colour	NO			
Added Flavour	NO			
Preservatives	NO			
Antioxidants	NO			
Added Salt	NO			
Nuts/Nut Oils	NO			
Caffeine	NO			
Sesame Products	NO			
Garlic	NO			
Poppy Seeds	NO			
Mustard	NO			
Celery/Celeryiac	NO			
Lupins	NO			
*Including any product derived from slaughtered animals, e.g. gelatine, rennet				
**Including wheat, corn, barley, rye, oats, etc.				
<u>Please be aware the manufacturing sites we supply this item from may handle allergens in production. Procedures are in place to prevent cross-contamination.</u>				
Is this product Suitable for:				
Vegans	Yes (Not certified)	Vegetarians	Yes	Organic
Halal	Yes (Not certified)	Kosher	Yes (Not certified)	

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FOOD ADDITIVES

E. Number	Name	In Which Ingredient	Function in Ingredient	Function in Final Product	% In Final Product
None					

THE CONTENTS OF THIS SPECIFICATION ARE CONFIDENTIAL TO FOODNET LTD AND THE CUSTOMER, AND MAY NOT BE DISCLOSED TO ANY OTHER PARTY.

Signed on behalf of Foodnet Ltd:

Name: Gianluca Oberto

Job Title: Technical Manager

Signature: 

Date: 31st January 2026

Signed on behalf of the Customer:

Name:

Job Title:

Signature:

Date:

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PROCESS INFORMATION

PROCESS FLOW CHART*

*Note: this is a generic flow chart which does not refer to any specific production site.

SPLIT PEAS

Raw Material Receipt → QA Check



Destoning



Washing



Blanching



Cooling



Inspection



Freezing → -18°C QA Check



Colour Sorting



Cold Storage & Transport to packing Site → T < -18°C



Tipping



X-ray Inspection



Colour Sorting

Carton Fill → QA Check



Check Weigh



Metal Detection → QA Check



Palletise



Cold Storage → -18°C



Despatch → -18°C

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Issues & Amendments

Issue N°	Amend. N°	Date	Amendments	Compiled by
1	1	01/02/2016	New entry	G. Oberto
2	1	01/05/2017	Defect tolerances – minimum ref samples; Reviewed BB and Traceability info. Added Storage Conditions. Reviewed Food Intolerance table, Flow Chart and Amendment table.	G. Oberto
3	1	31/01/2020	3 Year update – general revision	G. Oberto
4	1	31/01/2023	3 Year update – general revision	F. Soares
4	2	29/09/2025	CoO updated	F. Soares
5	1	31/01/2026	3 Year update – general revision	F. Soares

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